GLOBAL PRESENCE

WESTERN EUROPE
Germany, Spain

NORTH AMERICA
USA

CENTRAL AND EASTERN EUROPE
Poland, Greece,
Romania

MEXICO

INDIA

EGYPT

ASIA-PACIFIC

SOUTH AMERICA
Brazil

SOUTH AFRICA

● CURRENT PRODUCTION
● FUTURE PRODUCTION

ALPLA INDEN
PHARMA

Milestones

2011-2013

2016

2017

2018

ARGO

- Accredited with ISO15378 certification
- Accredited with ISO13485 certification

ALPLATABA

- Founding of ALPLATABA joint venture

BOXMORE

- ALPLA acquires Boxmore, which was renamed to ALPLA SA

ARGO

- ALPLA acquires ARGO, which was renamed to ALPLA Greece

2023

2022

2019

INDENpharma

- INDENpharma & ALPLApharma create a Joint Venture

APON

- ALPLApharma acquires Apon for expansion in Poland

ALPLApharma

- Creation of the ALPLApharma brand

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Global Presence

Based on customer requirements we offer several certification options

Certifications**

- ISO 9001
- FSSC 22000 (Food Safety)
- ISO 15378 (GMP for Packaging)
- ISO 13485 (Medical devices)
- ISO 14644 (Cleanroom Class ISO 7 & ISO 8)
- MDR (EU Medical Device Regulation)
- ISO 50001 (Energy)
- ISO 45001 (Health & Safety)
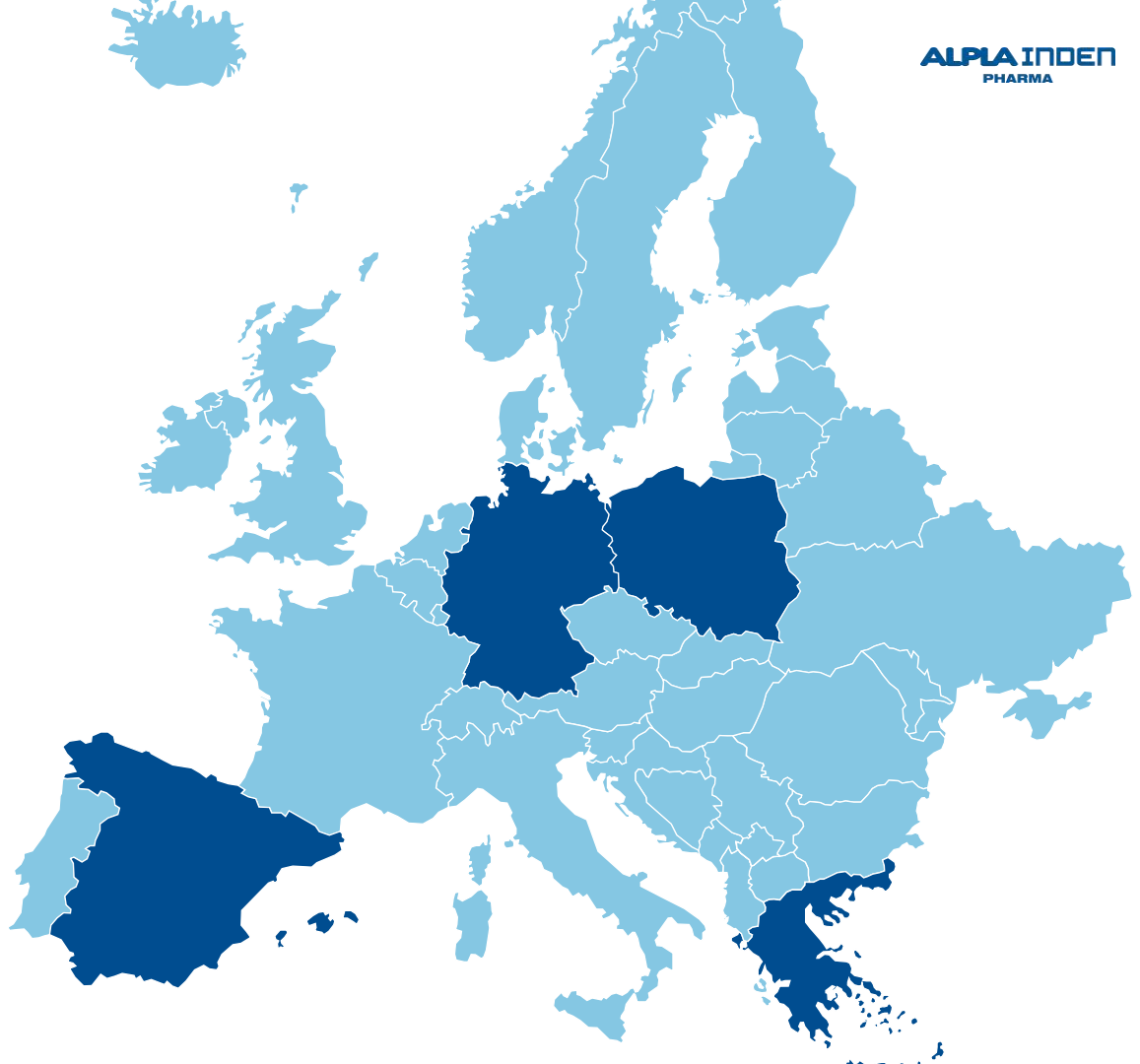- ISO 14001 (Environment)
- ISCC+
- EcoVadis

** Certification validity varies depending on the specific location.

ALPLA INDEN
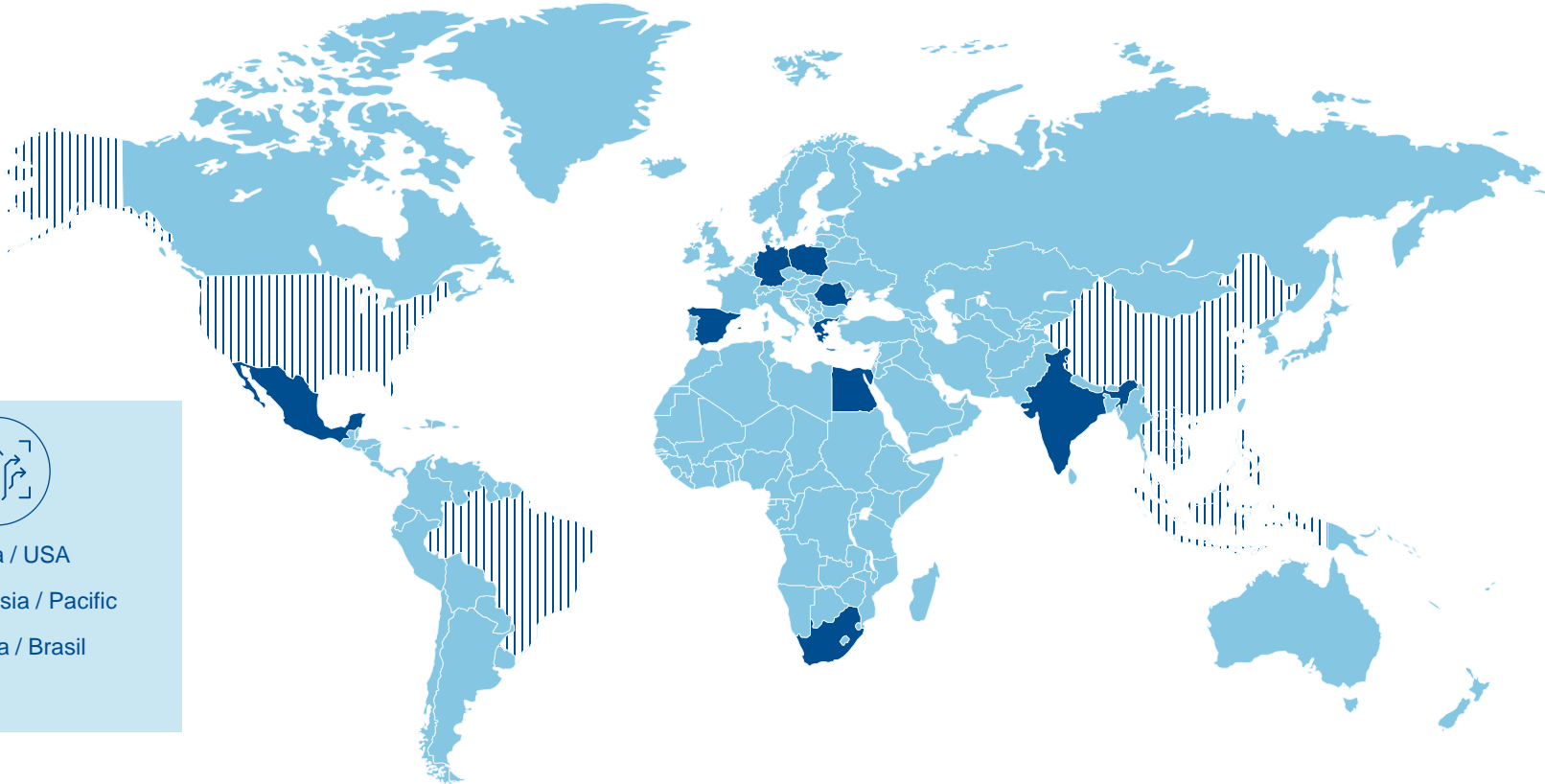PHARMA
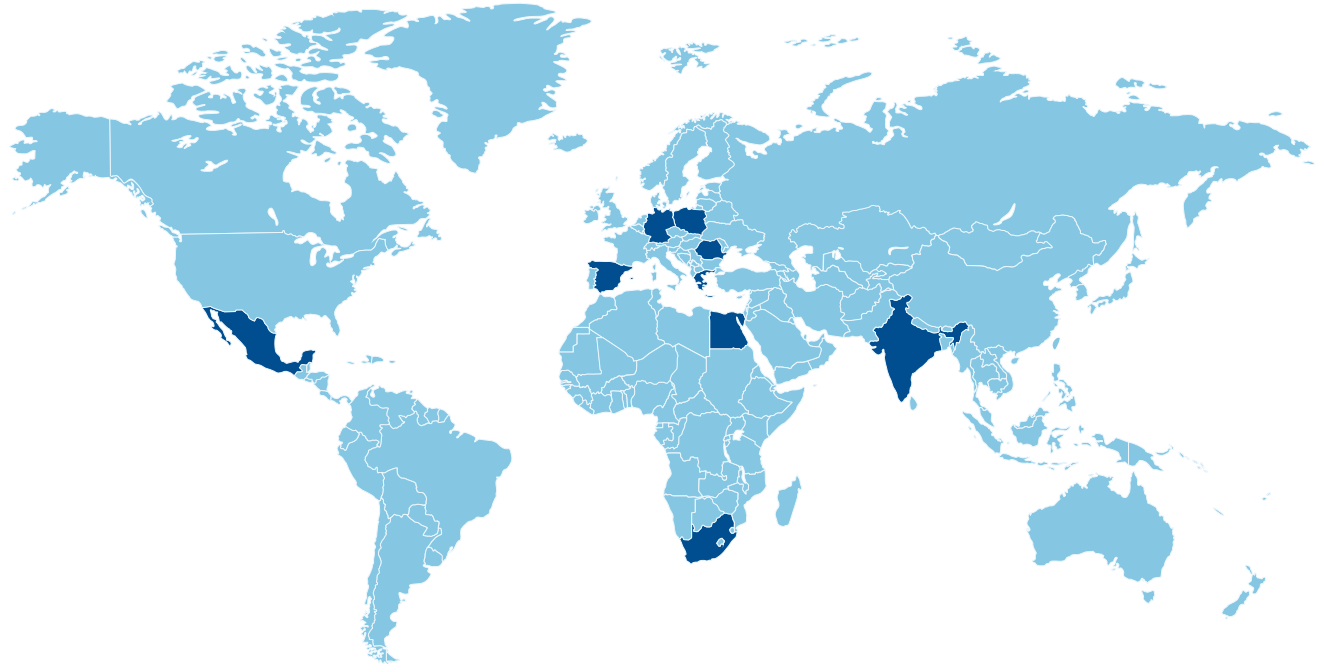
Cleanrooms

ISO 7 & 8 Cleanrooms

Under the strictest quality, asepsis and GMP standards

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Upcoming Expansions Target Markets

- North America / USA
- Middle East Asia / Pacific
- South America / Brasil

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ALPLApharma Standard Products

Technical expertise from product development to production mold to provide the best solutions for your needs

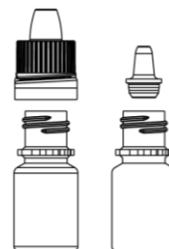| Ophthalmics | Nasals & Sprayers | Liquids | Solids | Parenterals | Closures | Measuring Devices | Medical Applicators |

Ophthalmics

Certified Production**

- Class ISO7 and ISO8 (Grade C and D) (ISO14644)
- ISO15378:2017 (GMP)
- ISO13485 (Medical Devices)
- DMF

Product Portfolio

- 5 different series
- Available sizes: 5ml, 10ml, 15ml
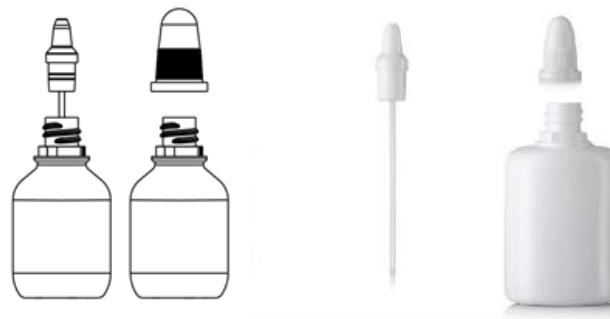- Standard colors: white, transparent

Sterilization Options

- Gamma irradiation (EN ISO11137)
- ETO (EN ISO11135)
- E-beam

Technologies

- IBM, IM, InBlow

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Nasals & Sprayers

Certified Production**

- Class ISO7 and ISO8 (Grade C and D) (ISO14644)
- ISO15378:2017 (GMP)
- ISO 13485 (Medical Devices)
- DMF

Product Portfolio

- 20 different series with screw-on, snap-on, crimp neck
- Available sizes: 5ml - 50ml
- Standard color: white
- Various designs available

Sterilization Options

- Gamma irradiation (EN ISO11137)
- ETO (EN ISO11135)
- E-beam

Decoration

- Silk screen printing (for bottles)

Technologies

- IBM, IM, InBlow

** Certification validity varies depending on the specific location.

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Liquids

Certified Production**

- Class ISO7 and ISO8 (Grade C and D) (ISO14644)
- ISO15378:2017 (GMP)
- ISO13485 (Medical Devices)
- FSSC 22000
- DMF

Technologies

- IBM, IM, InBlow

Product Portfolio

- HDPE and PET bottles
- Capacity: 15ml to 1000ml
- TE19 with screw-on tamper evident closure with or without dropper plug
- TE23 with screw-on tamper evident closure with or without silica gel

- TE28 with screw-on tamper evident closure with liners (EPE, HIS)
  - Size Bicolor option available, also matched to glass bottles
- GL18 (DIN168) screw-on tamper evident closure with dropper or liner (HIS)
- TE28/CRC (ISO 8317) child-resistant closure

** Certification validity varies depending on the specific location.

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Solids

Certified Production**

- Class ISO7 and ISO8 (Grade C and D) (ISO14644)
- ISO15378:2017 (GMP)
- ISO13485 (Medical Devices)
- FSSC 22000
- DMF

Product Portfolio

- HDPE and PET jars
- 20ml to 1000ml
- Rigid tubes with closures (printed upon request)
- HDPE and PP bottles
- 30ml, 60ml
- Closures with different features: screw-on, snap-on, flip-top, with or without desiccant

Technologies

- IBM, IM, InBlow

** Certification validity varies depending on the specific location.

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Parenterals

Certified Production**
- Class IDO7 and ISO8 (Grade C and D) (ISO14644)
- ISO15378:2017 (GMP)
- FSSC 22000

Product Portfolio
- 4 different series available
- PP and PET bottles – 10ml to 500ml
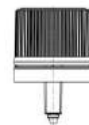
Sterilization Options
- Gamma and E-beam sterilization available

Technologies
- IBM, IM, InBlow

** Certification validity varies depending on the specific location.

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Closures

Certified Production**
- Class ISO7 and ISO8 (Grade C and D) (ISO14644)
- ISO15378:2017 (GMP)
- ISO13485
- FSSC 22000

Product Portfolio
- Screw-on
- Snap-on
- Droppers & Pourers
- CRC
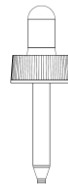
Decoration
- Silk screen printing (for bottles)

Technologies
- IM, Assembly

** Certification validity varies depending on the specific location.

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Measuring devices

Certified Production**

- Class ISO7 and ISO8 (Grade C and D) (ISO14644)
- ISO15378:2017 (GMP)
- ISO13485 (Medical Devices)

Technologies

- Technologies: IM, Assembly

Product Portfolio

- One part dosing spoon
- Capacity: 5ml, 10ml
- Dosing cups
- Capacity: 5ml to 20ml
- Dropper with bulb – sizes:
- Cap: BD 22mm & 28mm
- Pipette: 52-59-63-68mm
- Dropper Cover: optional

Sterilization Options

- Gamma irradiation (EN ISO 11137)
- ETO (EN ISO11137)
- E-beam

** Certification validity varies depending on the specific location.

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Medical Applicators
Class I & Im*

Certified Production**
- EN ISO13485:2016
- ISO15378
- Conformity with directive 93/42/EEC
- MDR (EU Medical Device Regulation)

Technologies
- Technologies: IM, Assembly

Product Portfolio
- Crème applicators for rectal and vaginal use, packed in film individually or in sets of 5, 7 or 9 pieces
- Rectal applicators fitting to aluminum M9 tubes
  - Overcap in white and orange color

Sterilization Options
- Vaginal applicators fitting to aluminum M9 tubes
  - Capacity: full dose, ½ dose, ¼ dose
- Vaginal applicators fitting to laminate S13 tubes

* With or without measuring function

** Certification validity varies depending on the specific location.

Together for
your success

At ALPLApharma, we focus on our customers' needs.

Our highly specialised staff use state-of-the-art technology to develop and produce innovative packaging solutions for pharmaceutical products, which are available globally via our sales team and online shop.

www.alplapharma.com

Watch our videos or visit our product catalogue!

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ALPLA Global Presence

North America

12 base plants

4 in-house operations

Latin America

21 base plants

30 in-house operations

3 recycling plants

Western Europe

30 base plants

20 in-house operations

7 recycling plants

Africa & Middle East

15 base plants

3 in-house operations

Central & Eastern Europe

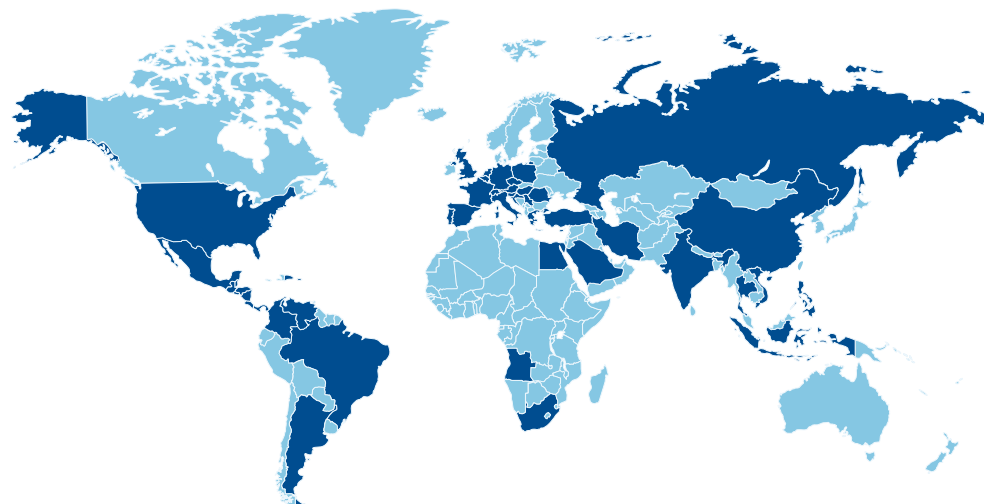**18** base plants

6 in-house operations

2 recycling plants

Asia

15 base plants

5 in-house operations

1 recycling plant

Thank You, Vielen Dank, Merci Beaucoup, Muito Obrigado, Muchas Gracias, Grazie Mille, 谢谢, Спасибо, Dziękuję, شكرا, धन्यवाद