



PACKAGING FOR PHARMACEUTICAL MARKET

ITALIAN DISTRIBUTOR FOR:



WHO WE ARE

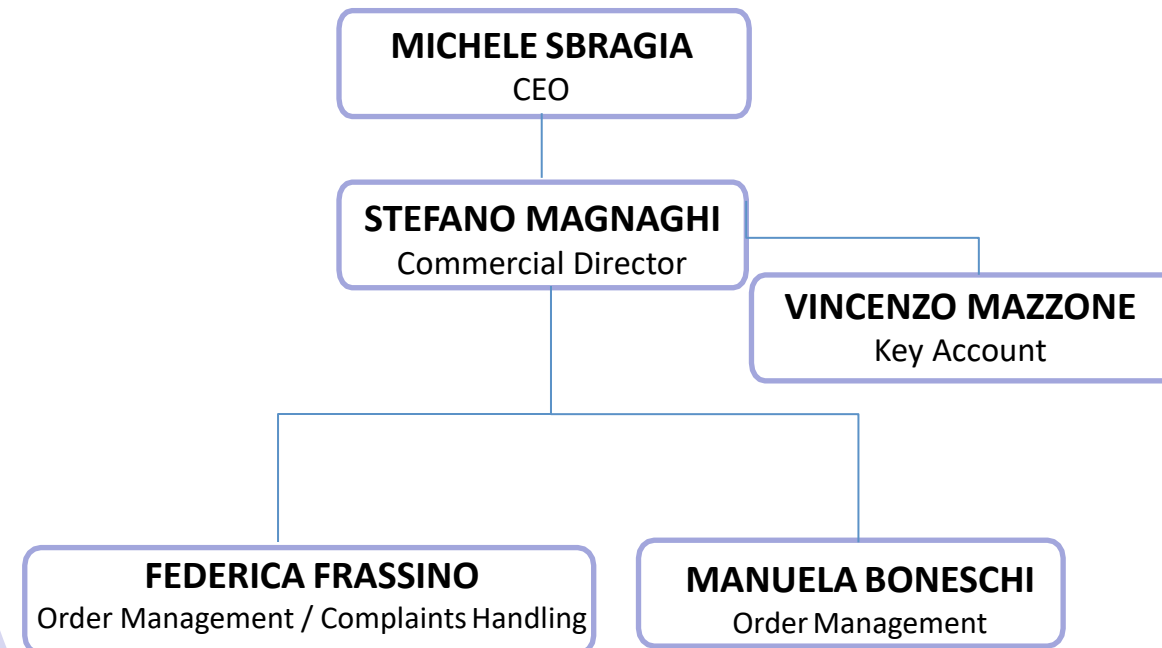
ALIPHARMA IS A SERVICE COMPANY SPECIALIZED
IN DISTRIBUTION OF PACKAGING FOR PHARMACEUTICAL
MARKET.

For twenty years, **expertise**, solid **experience** and
strong **focus** on **innovation** will lead the **operation** and
make Alipharma reliable **contact**.

A wide range of certified **quality** products, combined with
special **service**,
stock service and the realization of **personalized** items,
make **Alipharma**
flexible partner to satisfy each customer's needs.



ORGANIZATION CHART



MOULD GLASS BOTTLES



BORMIOLI PHARMA S.p.A



MOULD GLASS BOTTLES



BORMIOLI PHARMA S.p.A



Since 01/01/2020 Alipharma has become distributor of company Bormioli Pharma for glass bottles type III, II and I, closures and droppers.

PRODUCTS



MOULD GLASS BOTTLES

BORMIOLI PHARMA S.p.A



PLANTS & FIGURES



€260 m
product sales
62% plastic | 48% glass

10 plants
in Europe (GMP certified)

7 billion
units sold

bormioli pharma



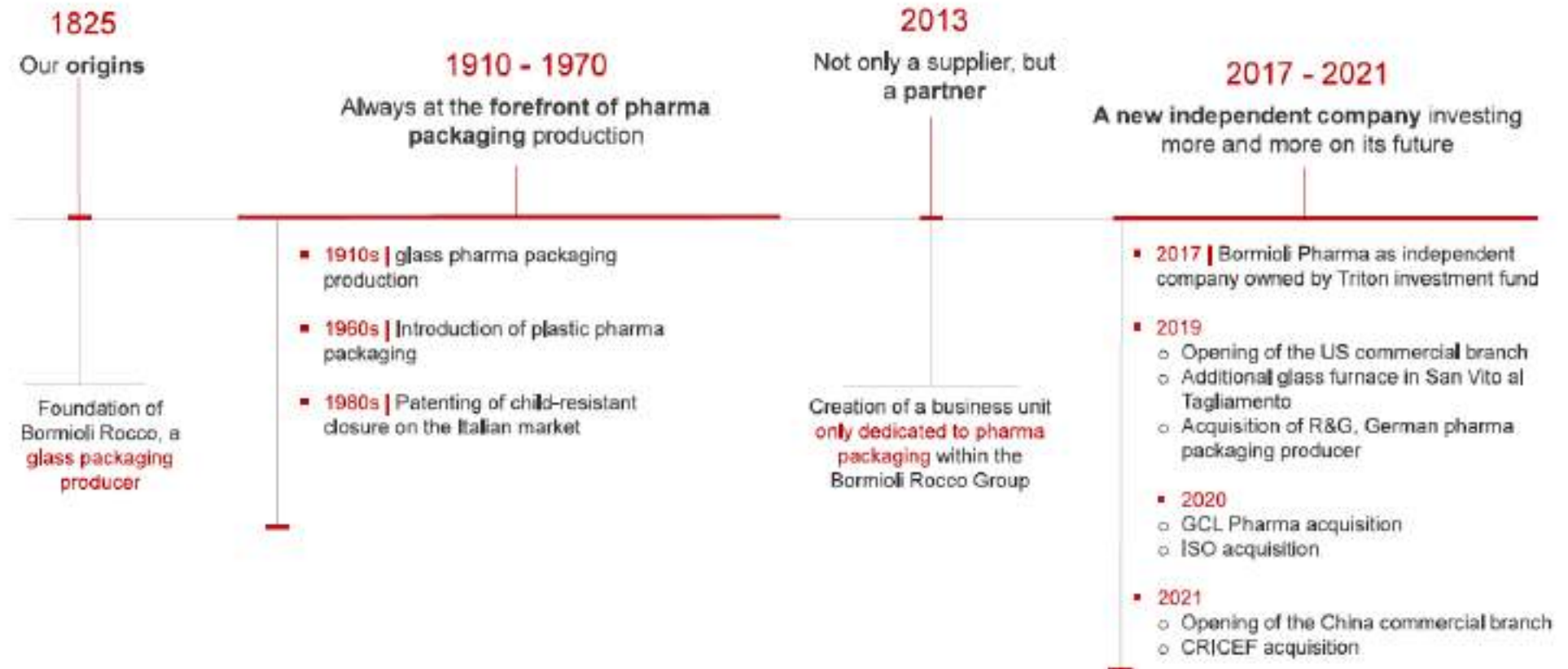
MOULD GLASS BOTTLES



BORMIOLI PHARMA S.p.A.



HISTORY





MOULD GLASS BOTTLES



BORMIOLI PHARMA S.p.A.



CERTIFICATIONS


	Quality certifications >	<ul style="list-style-type: none">• ISO 9001 and 15378• EC Directive 93/42/EEC CE Mark for Medical Device class I with measuring function (CE-Mark no. 0297 –GERMAN SITES, CE-Mark no.0373- plastic sites)• DIN EN ISO 13485:2016 for Medical Device (CE-Mark no. 0297) (German sites)
	Safety and Environment >	<ul style="list-style-type: none">• ISO 14001 and ISO 45001• DIN EN ISO 50001 Energy Management System
	International Registrations >	<ul style="list-style-type: none">• US FDA DMF• Canada DMF• China SFDA DMF• Russia RD – 26108/11159
	Raw materials guidelines >	<ul style="list-style-type: none">• EP, USP• Glass ISO and DIN• PDA Technical Reports• Editio Cantor Molded Glass and Plastic• ISO 8537 CRC for closures and dropper pipette

PLASTIC CLOSURES AND DROPPERS



REMY & GEISER GMBH



Part of  bormioli pharma group



PLASTIC CLOSURES AND DROPPERS



REMY & GEISER GMBH



Since 2001 Alipharma has become distributor of company Remy & Geiser GmbH, specialized in closures, droppers and dosing cups.

PRODUCTS

Self-sealing or with liner
Vertical droppers
Rim droppers
Pourers
Syringe plugs
Orifice reducer
Brush caps
Spatula caps
With desiccant capsule and
transport protection
Pipette droppers
Dosage aids
Eye dropper
Moulded glass bottles
Tubular glass vials



PLASTIC CLOSURES AND DROPPERS

REMY & GEISER GMBH

PLANTS



Schleusingen, Competence centre plastics:

- Ca. 2.650 m² production area
- Ca. 2.600m² storage for finished and semi finished products
- Tool shop
- 66 injection molding- und 17 assembly lines
- A capacity of 1 bn. single parts and 600 mln. assembled systems.
- Clean rooms class D

Altenfeld, Competence centre glass:

- Approx. 1.960 m² production space
- Approx. 1.450 m² of storage for finished and semi-finished products
- Own QA laboratory
- 7 lines for tubular glass vials, 10 pipette lines and 2 presses for elastomers
- Capacity for more than 130 mio vials and 30 mio pipette droppers
- 5 clean rooms class D

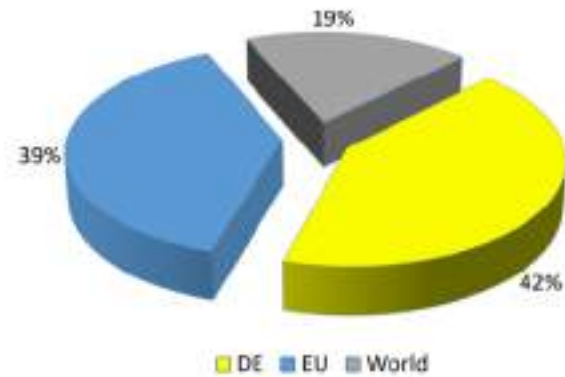
PLASTIC CLOSURES AND DROPPERS

REMY & GEISER GMBH

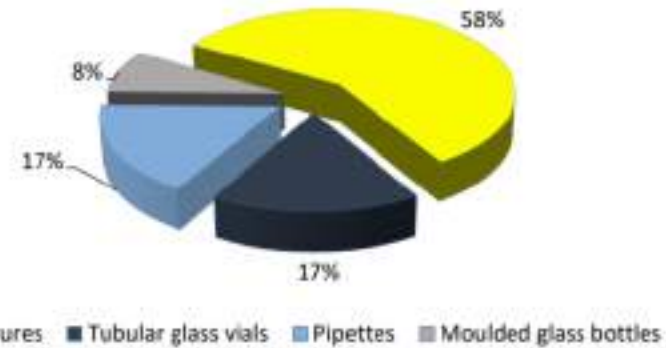


FIGURES

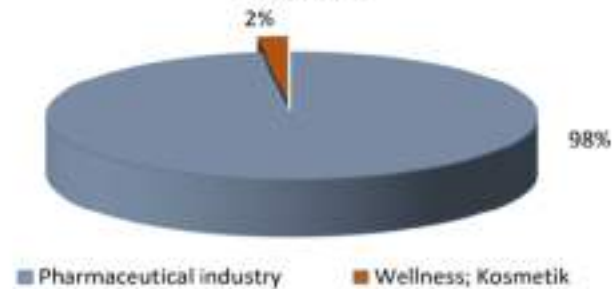
Regions



Products



Customers



PLASTIC CLOSURES AND DROPPERS



REMY & GEISER GMBH



HISTORY



SINCE MORE THAN 150 YEARS, THE GERMAN EXPERTS IN PHARMA PACKAGING.

Since our foundation, in 1868, we have been perfecting our technologies and know-how with a single aim in mind: manufacturing the highest quality and performing packaging for the pharmaceutical industry. Our product range includes closing and dosing systems, as well as molded and tubing glass vials.

Over the years, we have never stopped researching and investing, always looking beyond the current market needs to anticipate the future ones. The result is an advanced and highly specialized industrial footprint, entirely based in Germany.

We are part of the Bormioli Pharma Group, one of the leading pharma packaging producers in Europe, with which we share the tireless pursuit of quality, technical perfection and strong partnership with our customers.

PLASTIC CLOSURES AND DROPPERS



REMY & GEISER GMBH



CERTIFICATIONS



PLASTIC BOTTLES

INDEN PHARMA
PACKAGING S.L.

INDEN
PHARMA



PLASTIC BOTTLES



INDEN PHARMA PACKAGING S.L.



Since 2014 Alipharma has become exclusive distributor for Italy of company Inden Pharma, Spanish reality specialized in PET, PE, HDPE, LDPE in clean room class D for pharmaceutical market.

In October 2019 Inden Pharma has come to an agreement with Medisize Switzerland, where Inden Pharma acquires molds, machines and equipment for the production of the following Primary Packaging materials: Ophthalmic and Nasal Sprays bottles (screw, crimp and Snap-On) and Pill Jars.

PRODUCTS



PLASTIC BOTTLES



INDEN PHARMA PACKAGING S.L.



NEW DECADE NEW PRODUCTS

Inden Pharma starts the new decade with **45 new packaging solutions** that further expand our range. DMF and sterilization protocols available.

01



OPHTHALMICS

Eye Droppers

Material: LDPE, HDPE

Normal volume	Contentful	Height	Diameter	Neck	Total height	Article number
3ml	6,4 ml	37,0 mm	21,0 mm	KS 14 x 2,5 mm	49,90 mm	35 209
5ml	9,45 ml	44,0 mm	23-0 mm	KS 14 x 2,5 mm	57,00 mm	35 017
10 ml	12,1 ml	50,0 mm	24,0 mm	KS 14 x 2,5 mm	63,40 mm	35 018
15 ml	18,2 ml	65,0 mm	25,0 mm	KS 14 x 2,5 mm	79,40 mm	35 020
20 ml	24,2 ml	62,5 mm	26,0 mm	KS 14 x 2,5 mm	77,34 mm	35 072
30 ml	34,5 ml	76,5 mm	30,0 mm	KS 14 x 2,5 mm	89,60 mm	35 021
30 ml	39,0 ml	89,5 mm	35,0 mm	KS 14 x 2,5 mm	104,00 mm	35 071
Tamper evident cap						92 290
Needle 0.03 ml						92 298
Needle 0.25 ml						92 270

Subject to change

PLASTIC BOTTLES



INDEN PHARMA PACKAGING S.L.

INDEN
PHARMA






02



NASALS

Sigma APTs

Material: HDPE

Nominal volume	Bristful	Height	Diameter	Neck	Article number
					
10 ml crimp PEA	16,5 ml	49,0 mm	25,0 mm	20,0 mm	35 157
10 ml crimp/snap DIN	16,5 ml	49,0 mm	25,0 mm	20,1 mm	35 247
15 ml crimp PEA	19,5 ml	54,4 mm	25,0 mm	20,0 mm	35 184
15 ml crimp/snap PPS	19,7 ml	55,1 mm	25,0 mm	20,0 mm	35 210
20 ml crimp PEA	25,0 ml	59,0 mm	30,0 mm	20,0 mm	35 100
20 ml crimp/snap DIN	25,2 ml	59,7 mm	30,0 mm	20,1 mm	35 222
30 ml crimp PEA	34,8 ml	65,0 mm	30,0 mm	20,0 mm	35 106
30 ml crimp/snap DIN	34,7 ml	65,0 mm	30,0 mm	21,1 mm	35 277
50 ml snap DIN	50,0 ml	85,4 mm	35,0 mm	20,0 mm	35 265
100 ml crimp PEA	113,0 ml	108,0 mm	42,0 mm	19,8 mm	35 087

Subject to change






03



NASALS

Sigma AEPs

Material: HDPE

Nominal volume	Bristful	Height	Diameter	Neck	Article number
					
5 ml snap AP (PP)	6,5 ml	32,0 mm	24,0 mm	13,8 mm	35 286
5 ml snap AP (HDPE)	6,5 ml	32,0 mm	24,0 mm	13,8 mm	35 286
12 ml snap AP	17,0 ml	51,0 mm	24,0 mm	13,8 mm	35 224
15 ml snap AP	19,8 ml	54,2 mm	25,0 mm	13,8 mm	35 258
30 ml snap AP	26,0 ml	60,0 mm	30,0 mm	13,8 mm	35 267
30 ml snap AP	34,7 ml	65,0 mm	30,0 mm	13,8 mm	35 278
50 ml snap AP	58,5 ml	85,4 mm	35,0 mm	13,8 mm	35 248

Subject to change






04



NASALS

Kappa

Material: HDPE

Nominal volume	Bristful	Height	Diameter	Neck	Article number
					
10 ml	14,4 ml	50,0 mm	23,0 mm	17,0 mm	35 101
15 ml	17,2 ml	58,5 mm	23,0 mm	17,0 mm	35 053
25 ml	24,0 ml	67,0 mm	23,0 mm	17,0 mm	35 102
25 ml + Overcap	25,0 ml	66,0 mm	30,0 mm	18,0 mm	35 232 / 31,35
30 ml	34,0 ml	69,0 mm	25,0 mm	17,0 mm	35 095
50 ml	56,0 ml	85,4 mm	35,0 mm	17,0 mm	35 108
50 ml	58,0 ml	85,4 mm	25,0 mm	20,0 mm	45 060
100 ml	108,0 ml	108,5 mm	42,0 mm	17,0 mm	35 088

Subject to change





05



ORAL SOLIDS

Wide-Neck

Material: HDPE

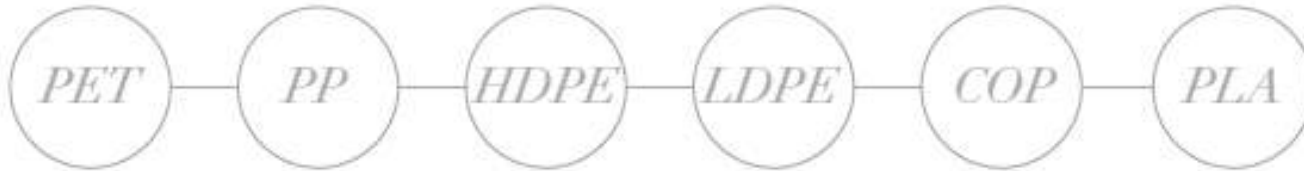
Nominal volume	Height	Diameter	Neck	Article number
				
50 ml	74,93 mm	39,62 mm	L35-SP400	35 226
100 ml	77,47 mm	47,63 mm	L38-SP400	35 241
120 ml	95,76 mm	47,50 mm	L38-SP400	35 245
150 ml	91,68 mm	55,35 mm	L38-SP400	35 238
180 ml	104,14 mm	55,50 mm	P38-SP400	35 252
250 ml	107,89 mm	67,77 mm	P38-SP400	35 253
500 ml	144,45 mm	76,20 mm	L52-SP400	35 239
750 ml	171,86 mm	86,10 mm	L53-SP400	35 240

Subject to change

PLASTIC BOTTLES

INDEN PHARMA PACKAGING S.L.

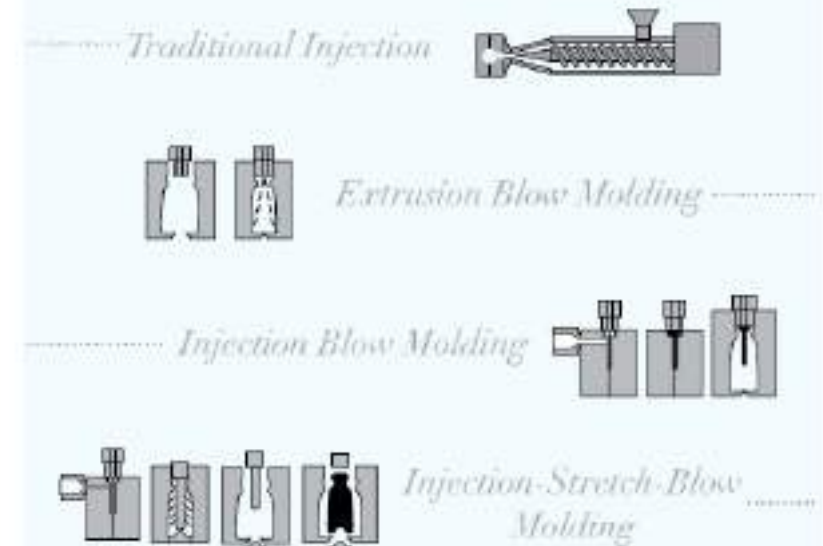
INDEN
PHARMA



MATERIALS

All plastic materials used by Inden Pharma are meticulously subjected to standardised procedures to ensure that they are fully fit for contact with pharmaceutical products.

Manufacturing methods:



PLASTIC BOTTLES



INDEN PHARMA PACKAGING S.L.

INDEN
PHARMA

PLANTS & FIGURES



*All our production
is carry out in 2 Plants and
within 5 Clean Rooms
which allow us to offer
the highest level of hygiene
and asepsis*



PLASTIC BOTTLES



INDEN PHARMA PACKAGING S.L.



HISTORY & CERTIFICATIONS



*We are certified by ISO 9001, ISO 15378
and DMF's at FDA.*

HUBERT DE BACKER nv



Hubert De Backer nv
Challenging the limits of plastic



DOSING DEVICES

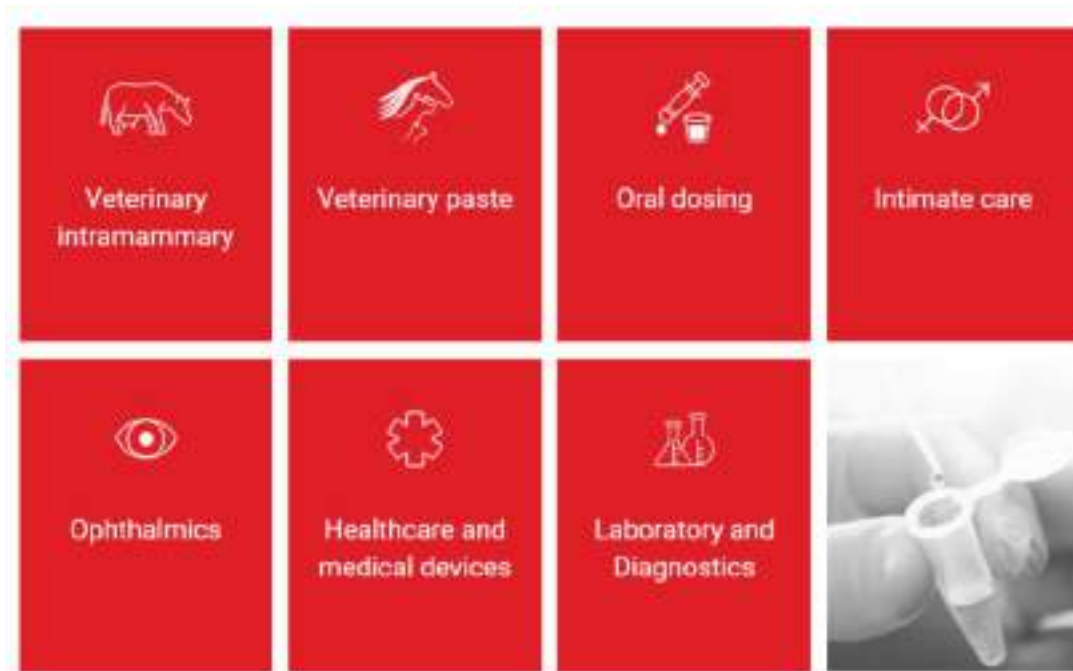


HUBERT DE BACKER nv



Since 2014 Alipharma has become exclusive distributor for Italy of company Hubert de Backer, specialized in oral dosing devices and vaginal applicators.

PRODUCTS



DOSING DEVICES

HUBERT DE BACKER nv

PLANTS & FIGURES

- ±200 employees
- Production 24/7
- State-of-the-art manufacturing facility
- 73 injection moulding machines and 33 post-processing machines
- HQ in Temse as well as production site, tool shop & storage
- Global customer base: Europe (80%), USA, India, Australia, New Zealand, Japan, South-America & Africa
- Temse:
 - HQ, production site & tool shop: ± 20.000 m²
 - Extra storage: ± 2.800 m²



"Excellence is not an act. It's a habit"
Aristotle



HUBERT DE BACKER nv



CERTIFICATIONS

- ISO 9001
- ISO 13485
- ISO 15378 (GMP)
- CE Marking
- FDA listed
- DMF
- 2 large cleanrooms (class ISO 7)
- 2 laminar air flow units (class ISO 6 & 5)



BUTYL COMPONENTS



SAMSUNG MEDICAL RUBBER



BUTYL COMPONENTS



SAMSUNG MEDICAL RUBBER



Since 2019 Alipharma has become exclusive distributor for Italy of company Samsung Medical Rubber, specialized in butyl components.

PRODUCTS

- ▶ Injection and Intravenous stoppers
- ▶ Lyophilization stoppers
- ▶ Laminated stoppers
- ▶ Rubber Disc for Intravenous application
- ▶ Rubber Components (Intravenous Dispensing System)
- ▶ Blood Collection Tube
- ▶ Rubber Plungers for Pre-filled and disposable syringe



BUTYL COMPONENTS



SAMSUNG MEDICAL RUBBER



HISTORY & PLANTS

- 2020 • Introduction of True Traceability System™ Korean Patent application 10-2020-0102905
- 2016 • New cleanroom plant in Hwaseong
- 2015 • R&D: Extractable Test (Toxicon) Completion
- 2014 • ISO 15378 Certified
- 2008 • FDA DMF Type III deposited
- 1999 • Patent for ETFE coated stoppers
- 1998 • ISO 9001 Certified
- 1993 • KS (Korea Standard) mark certified.
- 1979 • Company established in Seongnam



Completion : Sep. 2016

Total Area : 9,082m²

Building Area : 7,500m²

BUTYL COMPONENTS



SAMSUNG MEDICAL RUBBER

CERTIFICATIONS



► ISO 15378 CERTIFICATE



► ISO 9001 CERTIFICATE



<Korea Patent Application 10-2017-0023529>



<Korea Patent Application 10-2017-0023528>



<Korea Patent Application 10-2011-0007578>

PUMP SYSTEMS

AERO PUMP



PUMP SYSTEMS



AERO PUMP



Since January 2022 Alipharma has become a distribution partner for Italy of Aero Pump, German company specialized in the production of pumps for pharmaceutical use in the ophthalmic, oral, nasal, pulmonary, topical and otological fields.

PRODUCTS

Buccal Application System

Nasal Application System

Ophthalmic 3K® Multidose System

Otological Application System

Pulmonary Application System

Topic Application System



PUMP SYSTEMS

AERO PUMP

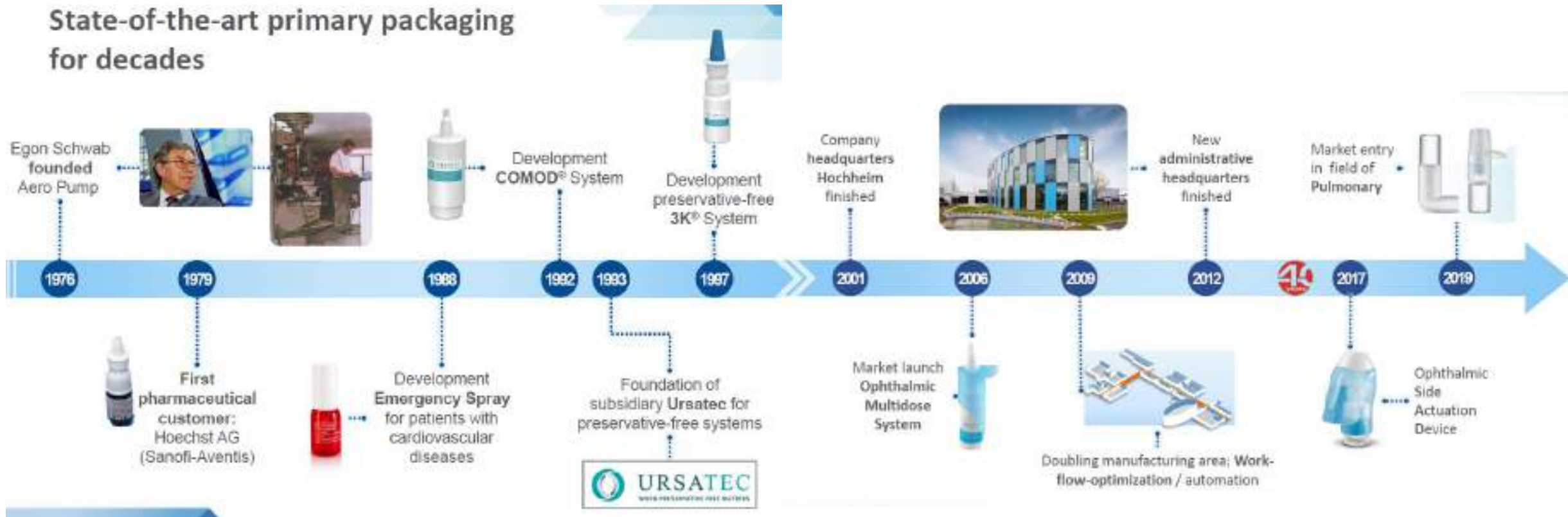
PLANTS & FIGURES



PUMP SYSTEMS

AERO PUMP

HISTORY



PUMP SYSTEMS



AERO PUMP

CERTIFICATIONS

ISO 9001

ISO 14001

ISO 15378

ISO 50001



PRESERVATIVE-FREE PUMP SYSTEMS



URSATEC



PRESERVATIVE-FREE PUMP SYSTEMS



URSATEC



Since March 2022 Alipharma has become a distribution partner for Italy of Ursatec, German company specialized in the production of preservative-free pumps for pharmaceutical use in the ophthalmic, oral, nasal, pulmonary, topical and otological fields

PRODUCTS

3K® PORTFOLIO:

- 3K® Pump Nasal Spray (45mg, 70mg, 90mg, 100mg, 140mg)
- 3K® Pump Nasal Dropper (30mg, 45mg)
- 3K® Pump Dermal Spray (45mg, 85mg, 140mg)
- 3K® Pump Ear Spray (100mg, 150mg)
- 3K® Pump Mouth & Throat Spray (100mg, 150mg)
- 3K® PE bottle, cross-bottom (5ml, 10ml, 20ml, 30ml, 50ml)
- 3K® Glass Bottle (10ml, 15ml, 20ml)



PRESERVATIVE-FREE PUMP SYSTEMS



URSATEC



COMFORT® PORTFOLIO:

- COMFORT® Pump Nasal Spray (140mg)
- COMFORT® Pump Dermal Spray (45mg, 85mg, 140mg)
- COMFORT® Ear Spray (150mg)
- COMFORT® Pump Mouth & Throat Spray (150mg)
- COMFORT® Bottle (15ml, 30ml, 50ml, 100ml)

+ Protective caps for 3K® and COMFORT® Pumps

- Nasal Spray
- Dermal Spray
- Ear Spray
- Mouth & Throat Spray
- Ear Spray



PRESERVATIVE-FREE PUMP SYSTEMS



URSATEC



CERTIFICATIONS

ISO 9001



ISO 13485



ISO 15378



ALUMINIUM AND LAMINATED TUBES



WITTE Y SOLA'



ALUMINIUM AND LAMINATED TUBES



WITTE Y SOLA'



Since 2022 Alipharma has become a distribution partner for Italy of Witte y Solà, Spanish company specialized in aluminium and laminated tubes.

PRODUCTS

WYS manufactures tubes from diameter 13.5 mm to 40 mm with a wide range of caps and applicators as well as different types of finish.

Ø (mm)	Long. mínim. (mm)	Maxim. (mm)	M7	M9	M11	M13	M14	M15
13.5	55	90	•	•				
16	65	110	•	•	•			
19	80	130	•	•	•			
22	100	150		•	•	•	•	•
25	105	175		•	•	•	•	•
28	120	180		•	•	•	•	•
30	115	185		•	•	•	•	•
32	125	180			•	•	•	•
35	125	195			•	•	•	•
40	140	200			•	•	•	•

ALUMINIUM AND LAMINATED TUBES



WITTE Y SOLA'



PLANTS & FIGURES



ALUMINIUM AND LAMINATED TUBES



WITTE Y SOLA'



HISTORY



ALUMINIUM AND LAMINATED TUBES



WITTE Y SOLA'



CERTIFICATIONS

- Witte y Solà was the first Spanish company in its sector to obtain the following quality certifications:
 - ISO 9001 (Management System)
 - ISO 15378 (GMPs)
 - ISO 14001 (Environment Management)
 - EcoVadis Gold Medal 2019.
- We are currently certifying ISO 45001 (Health and Safety)
 - Scheduled for May 2022.



LAMINATED TUBES

ZALESÍ

ZALESÍ



LAMINATED TUBES

ZALESÍ

ZALESÍ

Since 2022 Alipharma has become distribution partner for Italy of Zalesi, Czech company specialized in laminated tubes.

PRODUCTS

Diameter and Length in mm, volume in ml	Material	Opening	Thread	Type of caps
ø19 	ABL 1337 FC ABL 2527 FC	5,7 mm	M9x1,25	
ø22 		7 mm two coloured filling	S13x2	
ø25 		1 mm 3 mm 7 mm	S13x2	
ø28 		7 mm two coloured filling	S13x2	

ø30 	PBL 300/2F PBL 350/15	3 mm 7 mm two coloured filling	S13x2	
ø35 		1,5 mm 3 mm 5 mm 7 mm 4 mm 7 mm two coloured filling	S13x2 M15x1,5 Blend&Med push on	
ø40 		1,5 mm 3 mm 5 mm 7 mm 2 mm 7 mm 9,5 mm	S13x2 M15x1,5 push on	
ø50 		3 mm 7 mm 9,5 mm 9,5 mm star	Tr 22x3 push on	

LAMINATED TUBES

ZALESÍ

ZALESÍ

PLANTS & FIGURES

PACKAGING DIVISION – Key Facts

- 30 years of expertise in tubes production
- Production capacity for 150 million LA tubes
- 100 employees
- Over 150 satisfied customers from 19 European countries
- 1 600 pallet places
- 90% export – the whole Europe with key markets in Germany, Italy, UK and Poland

MACHINERY AND EQUIPMENT – Tube production

- 4 Swiss AISA tube converting machines
 - SAESA 100S bought in September 2010
 - SAESA 2000S bought in May 2013
- Clean rooms production
- Injection moulding division (tube closures)
- Tool shop

MACHINERY AND EQUIPMENT – Foil & Label Printing

- 2 printing machines
 - Gallus RCS 430 Flexo – bought in 2016
 - silbcreens, hot and cold-stamping decoration options
 - Ko-Pack letterpress
- Graphical studio and digital pre-press
- Automatic 100% Print Camera Inspection System (Nikka)
- CTP workplace for production and installation of printing plates



LAMINATED TUBES



ZALESÍ



CERTIFICATIONS

ISO 9001



ISO 14001



SECONDARY PACKAGING



Neograf d.o.o.



SECONDARY PACKAGING



Neograf d.o.o.



Since 2019 Alipharma has become exclusive distributor for Italy of Croatian company Neograf, specialized in secondary packaging.

PRODUCTS



FOLDING CARTONS

Our experience in manufacturing cardboard packaging for the extremely demanding pharmaceutical industry has enabled us to produce according to client's strictest guidelines.

PATIENT INFORMATION LEAFLETS

These can be produced folded or unfolded. During folding operations every leaflet is checked for completeness via a camera verification system.

SECONDARY PACKAGING



Neograf d.o.o.



FIGURES & CERTIFICATIONS

- Most modern folding box and leaflet production facility
- Top secondary pharma packaging supplier in the region
- cGMP compliant processes
- 50+ highly motivated employees
- >200 mio units production capacity
- Aggressive growth and investment scheme
- Lean oriented production
- Highest creditworthiness grade



ISO 14001



ISO 9001



FSC

SECONDARY PACKAGING



Neograf d.o.o.



HISTORY



OUR WAREHOUSE



Alipharma offers an excellent stock and distribution service in order to satisfy customer's needs with her warehouse located near Milan.



OUR CONTACTS



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Thank you!